


FORMOSA CHEMICALS & FIBRE CORPORATION
TAIRILAC[®] ABS RESIN

Property	Unit	Test Method	Test Condition	Heat Resistant General Grade
				AX4000
Tensile Strength	kg/cm ² (MPa)	ASTM D-638	23 °C	420 (41)
Flexural Strength	kg/cm ² (MPa)	ASTM D-790	23 °C	770 (76)
Flexural Modulus	kg/cm ² (MPa)	ASTM D-790	23 °C	24000 (2352)
Rockwell Hardness	R-scale	ASTM D-785	23 °C	R-109
Izod Impact Strength	kg-cm/cm (J/m)	ASTM D-256	23 °C 1/4"	20 (192)
Vicat Softening Point	°C	ASTM D-1525	1Kg load	113
Heat Deflection Temperature	°C	ASTM D-648	Unannealed 18.6 kg/cm ² (1/4"bar)	93
			Annealed (80°C×8hr)	104
Melt Flow Index	g/10 min	ASTM D-1238	200°C×5kg (49N)	—
			220°C×10kg (98N)	11
Molding Shrinkage	%	ASTM D-955	3.2mm	0.3~0.6
Specific Gravity		ASTM D-792	23°C/23°C	1.05
Flammability		UL-94	File No. E162823	1.5mm HB All Color
CHARACTERISTICS	Medium high heat			

All tests were run under laboratory conditions, ASTM, ISO testing procedures. The data are intended as a general guide only.

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