


FORMOSA CHEMICALS & FIBRE CORPORATION
TAIRILOY[®] PC / ABS Resin

Property	Unit	Test Method	Test Condition	General Purpose Grade
				AC2500
Tensile Strength	kg/cm ² (MPa)	ASTM D-638 (ISO 527)	23 °C	550 (54)
Flexural Strength	kg/cm ² (MPa)	ASTM D-790 (ISO 178)	23 °C	950 (93)
Flexural Modulus	kg/cm ² (MPa)	ASTM D-790 (ISO 178)	23 °C	25000 (2450)
Rockwell Hardness	R-scale	ASTM D-785 (ISO 2039/2)	23 °C	R-114
Izod Impact Strength	kg-cm/cm (J/m)	ASTM D-256 (ISO 180)	23 °C 3.2mm	60 (470)
Charpy Impact Strength	kJ/m ²	ISO 179	23 °C 4mm	58
Vicat Softening Point	°C	ASTM D-1525 (ISO 306)	VICAT (10N)	130
Heat Deflection Temperature	°C	ASTM D-648 (ISO 75/A)	Unannealed 18.6 kg/cm ² (1.8MPa) 1/4" bar	106
Melt Flow Index	g/10 min	ASTM D-1238 (ISO 1133)	240°C × 5kg	8
			260°C × 5kg	19
Specific Gravity		ASTM D-792 (ISO 1183)	23°C/23°C	1.12
Molding Shrinkage	%	ASTM D-955 (ISO 2577)	3.2mm	0.4-0.6
Flammability		UL-94	FILE NO. E162823	1.5mm HB 3.0mm HB All Color
Characteristics	Heat resistant			

All tests were run under laboratory conditions, ASTM, ISO testing procedures. The data are intended as a general guide only.

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