


**FORMOSA CHEMICALS & FIBRE CORPORATION**
**TAIRILOY® PC / ABS Resin**

Property	Unit	Test Method	Test Condition	Self Extinguishing Grade
				AC3250
Tensile Strength	kg/cm <sup>2</sup> (MPa)	ASTM D-638 ( ISO 527)	23 °C	640 (63)
Flexural Strength	kg/cm <sup>2</sup> (MPa)	ASTM D-790 ( ISO 178 )	23 °C	1110 (103)
Flexural Modulus	kg/cm <sup>2</sup> (MPa)	ASTM D-790 ( ISO 178 )	23 °C	41600 (4000)
Rockwell Hardness	R-scale	ASTM D-785 (ISO 2039/2)	23 °C	R-115
Izod Impact Strength	kg-cm/cm (J/m)	ASTM D-256 (ISO 180)	23 °C 3.2mm	6.5 (64)
Charpy Impact Strength	kJ/m <sup>2</sup>	ISO 179	23 °C 4mm	5
Vicat Softening Point	°C	ASTM D-1525 (ISO 306)	VICAT(10N)	103
Heat Deflection Temperature	°C	ASTM D-648 (ISO 75/A)	Unannealed 18.6 kg/cm <sup>2</sup> (1.8MPa) 1/4" bar	89
Melt Flow Index	g/10 min	ASTM D-1238 (ISO 1133)	240°C × 5kg	25
Specific Gravity		ASTM D-792 (ISO 1183)	23°C/23°C	1.3
Molding Shrinkage	%	ASTM D-955 (ISO 2577)	3.2mm	0.3-0.5
Flammability		UL-94	FILE NO. E162823	1.2mm V-0 2.0mm V-0, 5VB 3.0mm V-0, 5VA All Color
Characteristics	Flame retardant, Halogen free			

All tests were run under laboratory conditions, ASTM, ISO testing procedures. The data are intended as a general guide only.

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