

TAIRIREX[®] PS Resin

Property	Unit	Test Method	Test Condition	General Purpose PS
				GP525N
Tensile Strength	kg/cm ² (MPa)	ASTM D-638	23 °C	430 (40)
Tensile Modulus	kg/cm ² X10 ⁴ (MPa)	ASTM D-638	23 °C	3.1 (3036)
Tensile Elongation	%	ASTM D-638	23 °C	2
Flexural Strength	kg/cm ² (MPa)	ASTM D-790	23 °C	870 (86)
Flexural Modulus	kg/cm ² X10 ⁴ (MPa)	ASTM D-790	23 °C	3.2 (3136)
Izod Impact Strength	kg-cm/cm (J/m)	ASTM D-256	23 °C 1/4" bar	1.7 (17)
Vicat Softening Point	°C	ASTM D-1525	Annealed 80°C×2hr 1/8" bar	95
Heat Deflection Temperature	°C	ASTM D-648	Annealed 80°C×2hr 1/8" bar	87
Melt Flow Index		ASTM D-1238	200°CX5Kg (49N)	6.6
Reidual Monomer	ppm max.			700
Specific Gravity		ASTM D-792	23 °C	1.04
Flammability		UL-94	File No. E162823	1.5-1.7mm HB All Color
Characteristics	Injection molding			

All tests were run under laboratory conditions, ASTM, ISO testing procedures. The data are intended as a general guide only.

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