

TAIRIREX<sup>®</sup> PS Resin

Property	Unit	Test Method	Test Condition	High Impact PS
				HP825F
Tensile Strength	kg/cm <sup>2</sup> (MPa)	ASTM D-638	23 °C	280 (28)
Tensile Modulus	kg/cm <sup>2</sup> X10 <sup>4</sup> (MPa)	ASTM D-638	23 °C	2.4 (2352)
Tensile Elongation	%	ASTM D-638	23 °C	56
Flexural Strength	kg/cm <sup>2</sup> (MPa)	ASTM D-790	23 °C	460 (45)
Flexural Modulus	kg/cm <sup>2</sup> X10 <sup>4</sup> (MPa)	ASTM D-790	23 °C	2.1 (2260)
Izod Impact Strength	kg-cm/cm (J/m)	ASTM D-256	23 °C 1/4" bar	12 (115)
Vicat Softening Point	°C	ASTM D-1525	Annealed 80°C X2hr 1/8" bar	100
Heat Deflection Temperature	°C	ASTM D-648	Annealed 80°C X2hr 1/8" bar	90
Melt Flow Index		ASTM D-1238	200°C X5Kg (49N)	9.0
Reidual Monomer	ppm max.			700
Specific Gravity		ASTM D-792	23 °C	1.04
Flammability		UL-94	File No. E162823	1.5mm HB 3.0mm HB All Color
Characteristics	High flow			

All tests were run under laboratory conditions, ASTM, ISO testing procedures. The data are intended as a general guide only.

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